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(74) Agent: **LOCKHART, Thomas, L.; Varnum, Riddering, Schmidt & Howlett LLP, P.O. Box 352, Grand Rapids, MI 49508-0352 (US).**

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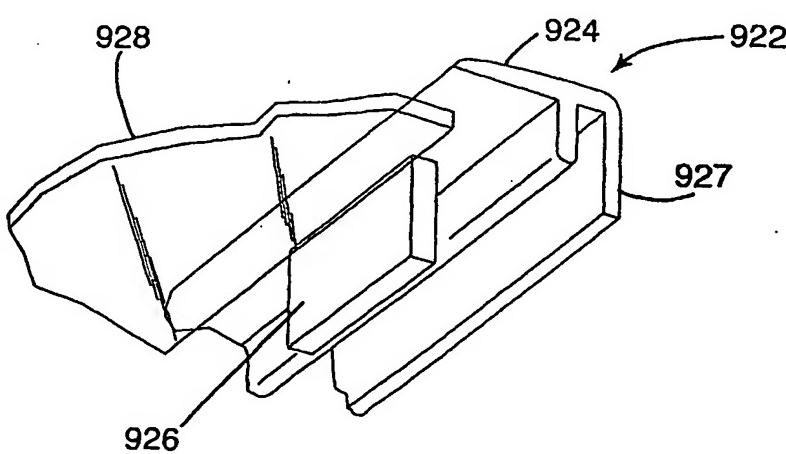
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(71) Applicant (*for all designated States except US*): SSW HOLDING COMPANY, INC. [US/US]; 3501 South Tulsa, Fort Smiths, AR 72903 (US).

(72) Inventors; and
(75) Inventors/Applicants (*for US only*): MCMILLIN, Matthew, J. [US/US]; 4216 Highland Oaks Drive, New Albany, IN 47150 (US). ROUCH, Eric [US/US]; 1006 springside Way, Louisville, KY 40223 (US).

(54) Title: HEAT STAKED SHELF



(57) Abstract: A shelving assembly (920) is disclosed, with the shelving assembly (920) including a series of heat stake ribs (926). The ribs (926) may be hot formed and made pliable so as to be flexed for purposes of providing additional retention and support to a glass shelf panel (928). The glass shelf panel (928) is also secured to a plastic rim (922). Heat stake pads (927) may be utilized with the heat stake ribs (926). The heat stake ribs (926) may be deformed against the corresponding heat stake pads (927) so as to provide support for the glass shelf panel (928).

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